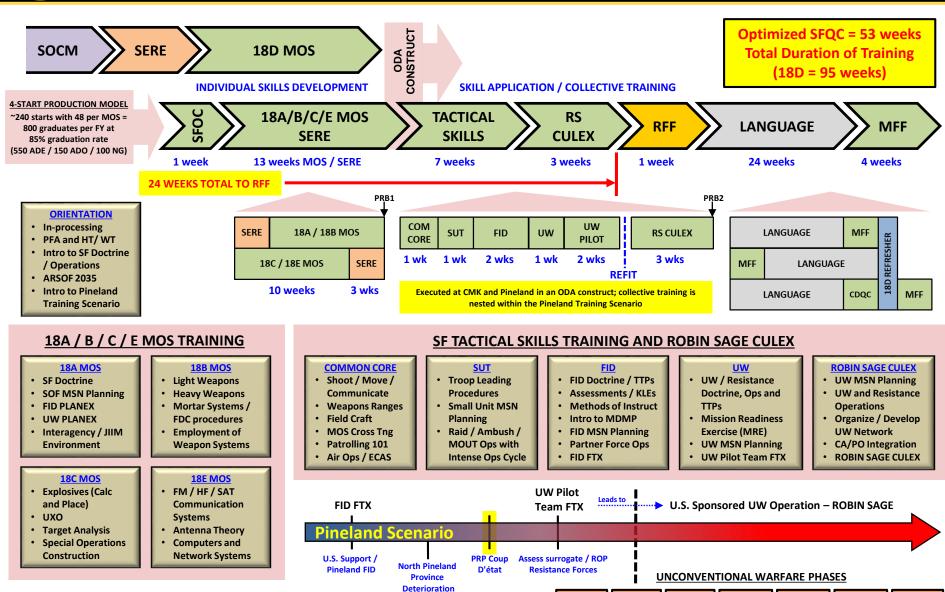


SFQC Optimization





Phase 2

Phase 3

Phase 4

Phase 5

Phase 6

Phase 7

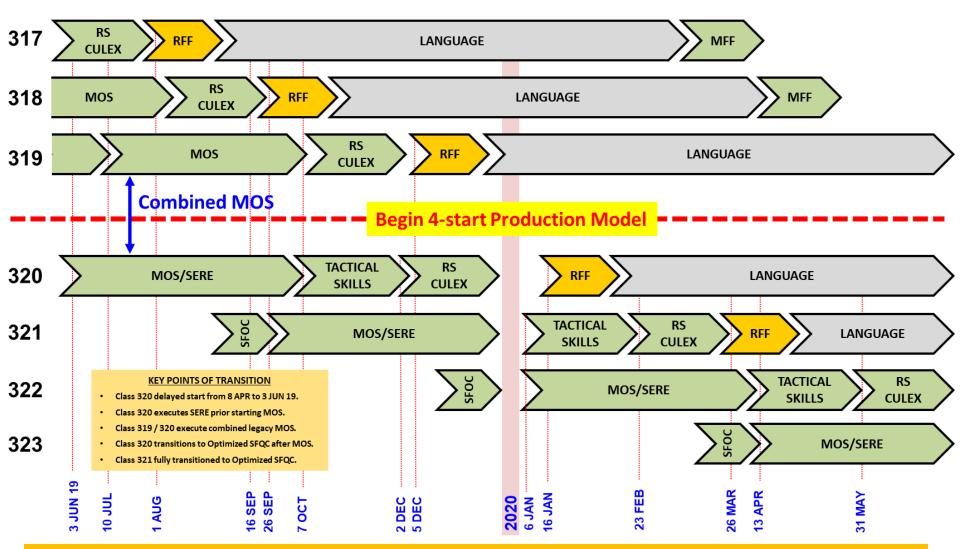
Phase 1

Competition Phase



SFQC Realignment





Transition to 4-start production model and Optimized SFQC begins with SFQC Class 320 on 3 June 2019; Optimized SFQC is fully implemented with SFQC Class 321.